

HSS



Leading Through Innovation



GOLD-P DRILLS

GOLD-P BOHRER

- GOLD-P COATING, HSS & HSS-E
- TiN-teilbeschichtete Bohrer, HSS und HSS-E

SELECTION GUIDE

GOLD-P DRILLS (GOLD-P COATED)

Competitive price and same performance as full TiN coating

ITEM	MODEL	DESCRIPTION	SIZE		PAGE	
			MIN	MAX		
D1GP125		HSS STRAIGHT SHANK DRILLS, GOLD-P COATED HSS SPIRALBOHRER, GOLD-P BESCHICHTET	<i>JOBBER</i> <i>KURZ</i>	D1.0	D13.0	190
D1GP165		HSS STRAIGHT SHANK DRILLS, GOLD-P COATED HSS SPIRALBOHRER, GOLD-P BESCHICHTET	<i>JOBBER</i> <i>KURZ</i>	D1.6	D13.0	192
DLGP195		HSS-E STRAIGHT SHANK DRILLS, GOLD-P COATED HSS-E SPIRALBOHRER, GOLD-P BESCHICHTET	<i>JOBBER</i> <i>KURZ</i>	D1.0	D13.0	194
DLGP506		HSS-E DH100 STRAIGHT SHANK DRILLS for DEEP HOLES, GOLD-P COATED HSS-E DH100 SPIRALBOHRER, für TIEFLOCH mit ZYLINDERSCHAFT, GOLD-P BESCHICHTET	<i>JOBBER</i> <i>KURZ</i>	D2.0	D13.0	196
GOLD-P DRILL SETS	1.0mm ~ 10.0mm × 0.5mm STEP SET1(19PCS) 	1.0mm ~ 13.0mm × 0.5mm STEP SET2(25PCS) 	1.0mm ~ 10.5mm × 0.5mm STEP +3.3 +4.2 +6.8 +10.2 SET3(24PCS) 	1.0mm ~ 10.0mm × 0.1mm STEP SET4(91PCS) 		198
	RECOMMENDED CUTTING CONDITIONS EMPFOHLENE SCHNEIDKONDITIONEN					199



GOLD-P COATED DRILL SETS

🇩🇪 **GOLD-P BESCHICHTET BOHRER SATS**

🇫🇷 **Coffrets de Forets GOLD-P revêtus**

🇮🇹 **SET DI PUNTE GOLD-P**



DIN338 DRILL SETS JOBBER LENGTH Gold-P coated Drills

SET NO.	DESCRIPTON	SIZE	Q'TY
D1GP165SET1	HSS Straight Shank, Split Point (ø1.0 & ø1.5 : NORMAL point)	1.0-10.0x0.5mm step	19 pcs
D1GP165SET2	HSS Straight Shank, Split Point (ø1.0 & ø1.5 : NORMAL point)	1.0-13.0x0.5mm step	25 pcs
D1GP165SET3	HSS Straight Shank, Split Point (ø1.0 & ø1.5 : NORMAL point)	1.0-10.5x0.5mm step +3.3 +4.2 +6.8 +10.2	24 pcs
DLGP195SET1	HSS-E Straight Shank, Split Point (ø1.0 & ø1.5 : NORMAL point)	1.0-10.0x0.5mm step	19 pcs
DLGP195SET2	HSS-E Straight Shank, Split Point (ø1.0 & ø1.5 : NORMAL point)	1.0-13.0x0.5mm step	25 pcs
DLGP195SET3	HSS-E Straight Shank, Split Point (ø1.0 & ø1.5 : NORMAL point)	1.0-10.5x0.5mm step +3.3 +4.2 +6.8 +10.2	24 pcs
DLGPSET982	HSS-E Straight Shank, Split Point (ø1.0 & ø1.5 : NORMAL point)	1.0-10.0x0.1mm step	91 pcs

i-ONE DRILLS

i-DREAM DRILLS

DREAM DRILLS -GENERAL

DREAM DRILLS -HIGH FEED

DREAM DRILLS -FLAT BOTTOM

DREAM DRILLS -INOX

DREAM DRILLS -ALU

DREAM DRILLS -CFRP

DREAM DRILLS -MQL

DREAM DRILLS for HIGH HARDENED STEELS

GENERAL CARBIDE DRILLS

MULTI-1 DRILLS

HPD DRILLS

GOLD-P DRILLS

SUPER-GP DRILLS

STRAIGHT SHANK DRILLS

TAPER SHANK DRILLS

NC-SPOTTING DRILLS

CENTER DRILLS

SPADE DRILLS

TECHNICAL DATA